



Graded Roofing Batten to BS 5534:2003

with the exception of final grading for knots and wane, which should be carried out on site



- SR Timber Tanalised PREMIUM roof battens are a higher grade of the traditional roof batten that has been imported into the UK roofing and building sector for many years.
- SR Timber Tanalised PREMIUM roof battens are produced in our own sawmill in Latvia, then imported as a finished product to our timber terminal on the Humber.
- Compliant to all relevant standards – BS 8417:2003 (Preservation of Timber) and BS 5534:Part 1:2003 (Code of Practice for Slating and Tiling), except for final on site grading for knots and wane.
- Manufactured full to size in both thickness and depth.
- Available in both 25mm x 38mm and 25mm x 50mm profiles and lengths from 3.0m up to 5.4m, in 300mm increments.
- Produced from the highest grade, slow grown spruce (Whitewood) *Picea abies* – WPCA or pine (Redwood) *Pinus sylvestris* – PNSY, all supplied from either FSC or PEFC fully certified resources.
- Raw material is pre-graded prior to processing to enable an even higher finished grade of roofing batten.
- Visually piece graded by our own qualified staff to BS 5534:Part 1:2003. However, we do recommend that SR Timber Tanalised PREMIUM roof battens are given a final grading on-site for knots and wane. This grading process is third party assessed and audited twice a year to ensure continued compliance to BS 5534.

- By visual grading we are controlling the following defects :-

Dimension

Quantity of Knots *

Wane *

Fissures & Splits

Slope of Grain

Rate of Growth

Decay and Insect Attack

Size of Resin Pockets

- Battens are dried in order to comply with the correct moisture content as recommended by British Standards and should not exceed 22% moisture content at time of fixing.
- Individually piece marked for full identity.
- High pressure Tanalith E preservative treated to BS:8417:2003 with our standard 60 year lifetime warranty against insect attack and wood rotting fungi (when used correctly and installed above dpc level in buildings).
- Preservative treatment produces a distinctive pale green colouration that does not hide any potential defects within the batten.

* *These defects must be finally assessed on site prior to using any Tanalised PREMIUM battens.*



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