



GRADED ROOFING BATTEN

with the exception of final grading for knots and wane, which should be carried out on site (To be graded on site to BS:5534 TB33)



- SR Timber Tanalised PREMIUM roof battens are a higher grade of the traditional roof batten that has been imported into the UK roofing and building sector for many years.
- SR Timber Tanalised PREMIUM roof battens are produced to high standards in Latvia, then imported as a finished product to our timber terminal on the Humber.
- Compliant to all relevant standards - BS 8417:2003 (Preservation of Timber) and selected for final on site grading for knots and wane.
- Manufactured full to size in both **thickness** and **depth**.
- Available in both 25mm x 38mm and 25mm x 50mm profiles and lengths from 3.0m up to 5.4m.
- Produced from slow grown spruce (Whitewood) Picea abies – WPCA or pine (Redwood) Pinus sylvestris – PNSY, all supplied from either FSC or PEFC fully certified or controlled resources.
- Raw material is pre-graded prior to processing to enable an even higher finished grade of roofing batten.
- Visually piece graded by our own qualified staff. However, we do recommend that SR Timber Tanalised PREMIUM roof battens are given a final grading on-site for knots and wane. This grading process is third party assessed and audited twice a year to ensure suitable quality for roofing works (subject to final on-site check).
- By visual grading we are controlling the following defects:

- Dimension	- Quantity of Knots* (check on site)
- Wane* (check on site)	- Fissures and Splits* (check on site)
- Slope of Grain	- Rate of Growth
- Decay and Insect Attack	- Size of Resin Pockets
- Battens are dried in order to comply with the correct moisture content as recommended by British Standards and should not exceed 22% moisture content at time of fixing.
- Individually piece marked for full identity.
- High pressure Tanalith E preservative treated to BS:8417:2003 with our standard 60 year lifetime warranty against insect attack and wood rotting fungi (when used correctly and installed above dpc level in buildings).
- Preservative treatment produces a distinctive pale green colouration that does not hide any potential defects within the batten.
- Assess all risks prior to using roofing battens.



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 ROOFING BATTEN SPECIALIST

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* These defects must be finally assessed on site prior to using any Tanalised Premium battens.